COMBINED DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

plural names are listed below) of	f the subject matter which is claimed a	ne is listed below) or an original, first and for which a patent is sought on the	invention
entitled; Colling metho	d and device for rolle	d or drawn long product	LS
			the specification of
which (check one) [] is attache No/ (if applicable).	ed hereto [X] was filed on or PCT International Application N	, as United Sta	ates Application Serial and was amended on
I hereby state that I have rev amended by any amendment refe	iewed and understand the contents of stred to above.	f the above identified specification, in	cluding the claims, as
Regulations, 1.56, including f	or continuation-in-part applications,	al to patentability as defined in Title material information which became a al filing date of the continuation-in-par	available between the
application(s) for patent, inventor designated at least one country of	or's or plant breeder's rights certificate ther than the United States of Americ t's or plant breeder's rights certificate	states Code, '119 (a)-(d) or (f), or 36 te(s), or 365(a) of any PCT internationa, listed below, and I have also identification, or any PCT international applications.	nal application which led below any foreign
Prior Foreign Application(s)			Priority claimed
UD2004A000008	Italy	19.01.2004	[x] []
(Number)	(Country)	Day/month/year filed	Yea No
(Number)	(Country)	Day/month/year filed	Yes No
(Number)	(Country)	Day/month/year filed	Yes No
(Number)	(Country)	Day/month/year filed	[] [] Yes No
I hereby claim the benefit unbelow:	der Title 35, United States Code, ' 1	19(e) of any United States provisiona	il application(s) listed
(Application No.)	(Filing Date)		
(Application No.)		(Filing Date)	
(Application No.)		(Filing Date)	

I hereby claim the benefit under Title 35, United States Code, '120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, '112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, '1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

(Application No.)	(Filing date)	(Status: patented, pending, abandoned)
(Application No.)	(Filing date)	(Status: patented, pending, abandoned)
(Application No.)	(Filing date)	(Status: patented, pending, abandoned)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

And I hereby appoint, jointly and severally, all of the practitioners associated with <u>Customer Number 22440</u> as my attorneys and/or agents, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith. Direct all correspondence and telephone calls to <u>WEISZ. Tiberiu</u> at the address and telephone number associated with the Customer Number identified above.

	c customer runner igentified above.
Full name of sole or first inventor Giluseppe BORDIGNON	
Inventor's Signature	Date: 1014 06, 2006
Residence Bicinicco (UD), Italy	Date. 400 50 / COOB
Citizenship Italian	* V ****
Post Office Address Via Roma, 10/2 - 33050 Bicinic	co (UD), Italy
Teroma DATADA	
Full name of second joint inventor / Ivarn PAIARO	
Inventor's Signature Wayau	Date: FULY 10, 2006
Residence Ronchi dei Legionari (GO), Italy	
Citizenship Italian	
Post Office Address Via del Capitello, 75 – 34077 F	Ronchi dei Legionari (GO), Italy
Full name of third joint inventor / Ardrea DE LUCA	
Inventor's Signature	Date: TULY 06, 2006
Residence Remanzação (OD), Italy	<u> </u>
Citizenship <u>Italian</u>	/ * * * * * * * * * * * * * * * * * * *
Post Office Address Via Candotti, 61 - 33047 Remar	zacco (UD), Italy
Evil name of fourth joint involved Alfreco POLONI	
Turi haine of rout in Joint invelled	
Inventor's Signature	Date: FULY 06,2006
Residence Fogliano Recipuglia (GO), Italy	
Citizenship Italian	
Post Office Address Via G. Paolini, 29 - 34070 For	gliano Redipuglia (GO). Italy